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ZUSUN SEWING MACHINE

中森的世界的 ZUSUN'S, WORLD'S...

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Zusun ' s,World ' s ……

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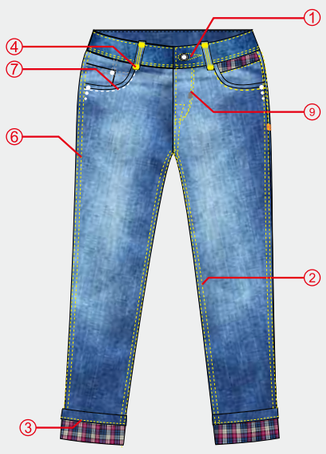

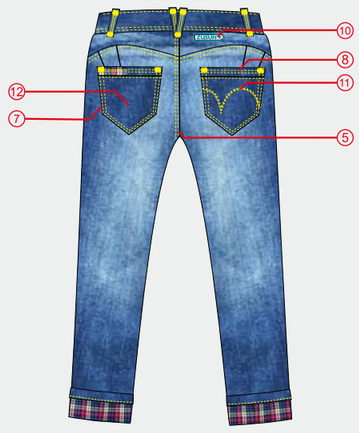

① CM–9820
Electronic eyelet button holer

② CM–9688
High-speed multi-functional feed-off-the -arm machine

③ CM–63950–D4
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Electronic direct drive lockstitch bar tacker

⑤ CM–35800
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⑥ CM–8452
Automatic direct–drived double needle lockstitch Sewing machine(with needle rod stop mechanism)

⑦ CM–G2516TD
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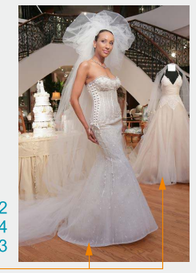





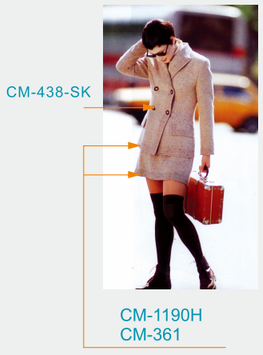









FEED OFF THE ARM SERIES



NAME OF ORIGINAL FEED-OFF-THE-ARM SEWING MACHINE SERIES

CM-92 □ □ — □ — □

ZUSUN identification

Needles	Code
Two needles	7
Three needles	8

Fabric	Code
Thin fabric	L
Medium fabric	"NULL"
Thick fabric	XH

Puller	Code
Direct drive puller(two needles upper puller)	PLA
Gear-box puller (two needles upper puller)	PSA
Mechanical direct drive puller (two needles upper and lower puller)	PLB
Gear-box puller (two needles upper and lower puller)	PSB
Mechanical direct drive puller	PL
Gear-box puller	PS
Mechanical direct drive double puller	2PL
ZUSUN belt pneumatic puller	PF

Direct drive	
SD	Direct drive type

Remark:Above models can be equipped with servo direct drive device



CM-927-SD HIGH-SPEED TWO NEEDLES FEED-OFF-THE-ARM SEWING MACHINE

Function Characteristic :
Cantilever tubular: The structure is suitable for sleeves, trousers and such kind of caliber things joint sewing.

Usage :
It is suitable for shirts, thin fabric of casual pants and worker uniforms joint sewing.

Specifications :
Stitch spec. Two needles chain stitch
Max speed: 3200rpm
Needle: TV×64 14#
Motor: Clutch (2P/400W) motor
Usual gauge sets: 1/4, 3/16; Special gauge sets: 1/8, 7/32

Category:
CM-927-K Longer stitch, available with max 4mm



CM-927-PLB-SD HIGH-SPEED TWO NEEDLES FEED-OFF-THE-ARM SEWING MACHINE (DIRECT-DRIVE PULLER TYPE)

Function Characteristic:
1.PLA Single rubber puller: It is suitable for small piece cloth, angle turning sewing.
2.PLB Double rubber puller: It is suitable for large area cloth sewing. Feeding more smoothly.

Usage :
It is suitable for shirts, light-fabric casual pants and worker uniforms joint sewing.

Specifications :
Stitch spec. Two needles chain stitch
Max speed: 3500rpm
Needle: TV×64 14#
Motor: Clutch (2P/400W) motor
Usual gauge sets: 1/4, 3/16; Special gauge sets: 1/8, 7/32

Category:
CM-927-PLA: Single rubber puller
CM-927-PLB: Double upper and lower rubber puller



CM-927-PSA/B-SD HIGH-SPEED TWO NEEDLES FEED-OFF-THE-ARM SEWING MACHINE (GEAR-BOX PULLER TYPE)

Function Characteristic:
CM-927-PSA: The speed of the puller can be adjusted separately.
CM-927-PSB: Feed the cloth more synchronous. Stitch more smoothly.

Category :
PSA puller: It is suitable for small cloth, angle turning sewing.
PSB puller: Gear-box upper and lower puller is more suitable for some thick fabric.
Note:
(Gauge sets: 1/4, 3/16, 7/32)

Usage:
Shirts, thin-fabric worker uniforms
Thin fabric casual pants, joint sewing, etc.



CM-928-D HIGH-SPEED TWO NEEDLES FEED-OFF-THE-ARM SEWING MACHINE

Function Characteristic :
Cantilever tubular: The structure is suitable for sleeves, trousers and such kind of caliber things joint sewing.

Usage :
It is suitable for shirts, thin fabric of casual pants and worker uniforms joint sewing.

Specifications :
Stitch spec. Two needles chain stitch
Max speed: 3200rpm
Needle: TV×64 14#
Motor: Clutch (2P/400W) motor
Usual gauge sets: 1/4, 3/16; Special gauge sets: 1/8, 7/32



CM-928L-SD HIGH-SPEED THREE NEEDLES FEED-OFF-THE-ARM SEWING MACHINE (for thin fabric)

Recommend:
It is suitable for lateral sewing of large piece thin-fabric cloth, shirts, fashion clothes, etc.

Usage :
It is suitable for man clothes, woman clothes, shirts, worker uniforms, casual pants, etc.

Category :
CM-928L :Three-needles for thin-fabric.
CM-928L-PLB :Three-needles for thin-fabric, mechanical direct drive upper and lower puller.
CM-928L-PSB:Three-needles for thin-fabric, gear-box upper and lower puller.
Note:
Gauge set: 1/4



CM-928-PL-SD HIGH-SPEED THREE NEEDLES FEED-OFF-THE-ARM SEWING MACHINE

CM-928-PL Three needles for medium fabric
PL Single puller: It is suitable for small thick fabric, angle turning sewing, etc.

Difference	CM-927	CM-928
Stitch length	2.1–3.8	2.6–4.8
Needle	2 needle 4 threads	3 needles 6 threads
Material	Thin fabric	Medium fabric

Usage :
H: Medium worker uniforms, medium casual pants, small piece cloth joint sewing.
XH: Heavy casual pants, jeans small cloth joint sewing.

Specifications :
Stitch spec. Three needles chain stitch
Max speed: 3200rpm
Needle: TV×5 18#.21#
Motor:Clutch (2P/400W) motor

Category :
CM-928-PL: Medium fabric
CM-928XH-PL: Thick fabric
Usual gauge sets: 1/4;
Special gauge sets: 3/8, 5/16, 9/32



CM-928XH-2PL-SD HIGH-SPEED THREE NEEDLES FEED-OFF-THE-ARM SEWING MACHINE (UPPER AND LOWER DIRECT DRIVE PULLER TYPE)

CM-928XH-2PL: Upper and lower double iron pullers.
2PL: Double pullers, right-angle large piece cloth sewing more smoothly.

Function Characteristic :
Upper and down puller synchronization, sewing more neat.

Recommend :
Heavy jeans, long cloth, joint sewing, lateral sewing,etc.
Elastic jeans joint sewing.

Usage :
Heavy jeans, heavy filter and other extra heavy materials

Specifications :
Stitch spec. Three needles chain stitch
Max speed: 3200rpm
Needle: TV×5 18#.21#
Motor:Clutch (2P/400W) motor

Category :
CM-928XH-2PL: Thick fabric
Usual gauge sets: 1/4; Special gauge sets: 1/2 ,3/8, 5/16, 9/32



CM-9820 ELECTRONIC EYELET BUTTON HOLER MACHINE

Function Characteristic:

1.Max speed: 2500rpm,greatly improving the production efficiency compared with ordinary machine.
2.Operating space: 120mm deep big machine abdomen, ample sewing space.
3.Style: commonly used control box , SHINANO motor, original parts, imported SMC cylinder solenoid valve
4.Design: Many kinds of designs can be chosen through the operation panel. (include round button hole)

Usage :

It is suitable for jeans, suits, coat, worker uniforms, casual pants and such medium materials button hole.

Category:

MODEL	CM-9820-00	CM-9820-01	CM-9820-02
Stream thread cutting device	Long thread cutting	Long thread cutting	Short thread cutting
Bottom thread cutting device	None	Long thread cutting	Short thread cutting

9820视频



CM-430D ELECTRONIC DIRECT DRIVE LOCKSTITCH BAR TACKER

Function Characteristic :

1.Shortcut key: Program and cycle mode to improve operation efficiency.
2.Fine tuning type: Height of the presser foot and XY can be fine tuned by the electronic control, to realize precise positioning.
3.Thread cutting wheel: Cam cutting structure with big torque and high stability.
4.Soft start: It can prevent thread-off, bird-nest and smear at the beginning of sewing.
5.Original motor: SHINANO imported motor, original spare parts and commonly used control box.
6.CF design: CF card can contain 200 patterns. Lower noise, lower vibration and lower power consumption.
7.Sewing area: X-40mm Y-30mm

Usage : It is suitable for man clothes, woman clothes, jeans, knitted fabric, woman underwear, etc.

Specifications:
Stitch spec. Single needle lock stitch
Max speed: 3500rpm
Feeding: Y-0 intermittent feeding (Pulse motor drive)
Stitch length: 0.05mm-12.7mm
Max stitch: 210,000 (including increased 200,000)
Foot presser lifter: Pulse motor drive
Max height of presser foot: 17mm
Category:
CM-430D-01: Medium fabric
CM-430D-02: Thick fabric

430视频



CM-3880-PLB /MPF-SD HIGH-SPEED DIRECT-DRIVE CHAINSTITCH SEWING MACHINE SERIES

CM-388 □ □ – □ – □ – □

ZUSUN identification

Model series
0-Parallel two needles chain stitch
1-Single needle chain stitch
2-Longitudinal two needles chain stitch
3P-Oblique three needles chain stitch
3S-Triangle three needles chain stitch

Usage	
X	Null' -Medium material
H	H-Thick fabric

Puller	
X	No puller
PLB	Mechanical direct drive iron puller
MPF	ZUSUN pneumatic belt puller

Puller	
X	Iron puller with teeth
J	Rubber puller
JC	Rubber puller with teeth

Direct drive electronic control	
SD	Direct drive electronic control
SD3	Multifunctional electronic control

Remark:Default needle gauge 1/4(Selected needle guage:1/8,5/16,3/8 Please note in order)

3800视频



CM-3881-DD HIGH-SPEED DIRECT-DRIVE CHAINSTITCH SEWING MACHINE

Function Characteristic :

1.Looper: Inclined bending looper is very durable
2.Prevent line-off: Pull rod to inverted sewing. Realize dense stitch to prevent line-off same as lock stitch machine.
3.Gauge set: Can change gauge set easily by change simple parts. (1/4, 3/8)
4.Puller device: Industry leader with built-in fueling puller.
5.Choose puller: More suitable for thick fabric PLB/MPF

Usage :

It is suitable for many kinds of processes and specifications, including hemming sewing, welting and decorative stitching. Accurate stitching performance and durable finished seams are particularly necessary in the chain stitching.

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SPECIAL SEWING MACHINE EQUIPMENT



CM-63922-D4 INTERCHANGE BETWEEN LOCKSTITCH AND CHAINSTITCH HEMMING ON TROUSERS AND SLEEVES MACHINE

Function Characteristic :

1.Interchange between lockstitch and chainstitch: Realizes two different stitches by changing the hook and looper to meet the needs of different processes.
2.Cylinder bed: More suitable for sewing hemming on trousers.
3.Synchronous feeding: upper-lower puller and needle feeding prevent the dense stitch on joint.
4.Automation: Presser foot lifter, trimmer, sweep thread and curling folder.
5.Reinforce function: Dense stitch when ending to prevent off-line.

Specifications :
Max speed: 4000rpm
Width of hemming: 12.7mm
Perimeter of cylinder bed: 23cm
Needle: Lockstitch: PDX5, chainstitch: DVX57
Feeding: Upper and lower puller, needle feeding

Usage :
It is suitable for hemming of jeans, casual pants and such other trousers.

Category :
CM-63920-D4: Lock stitch
CM-63921-D4: Chain stitch
CM-63922-D4: Interchange between lockstitch and chainstitch
CM-63950-D4: Fully automatic

63922视频



CM-8452 AUTOMATIC DIRECT-DRIVE DOUBLE NEEDLE LOCKSTITCH SEWING MACHINE

Function Characteristic :

Automation:: Thread trimmer, automatic reverse stitching, sweep thread etc.
Characteristics: Brother Type head, original parts, Juki type straight knife, Mitsubishi type base
Stability: Straight knife is more stable, easy fix, good at cutting thick & thin thread and silk thread.

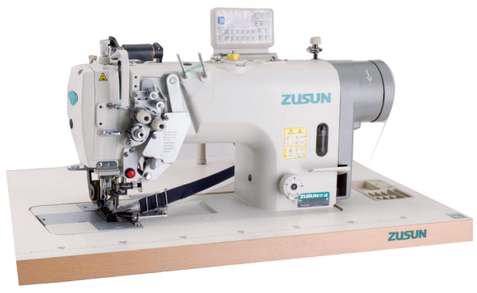
Usage :

It is suitable for coat, uniforms, jeans, pocket, decorate, down Jackets, Paragliding, etc.
Especially suitable for ladies underwear, jeans, coats angle turning sewing and decorative sewing (CM-8452/CM-8752)

Category:
CM-8422Z-3/5: Direct-drive double needle sewing machine with auto trimmer (small hook and straight knife)
CM-8452Z-3/5: Direct-drive double needle sewing machine with auto trimmer and split needle bar (small hook and straight knife)
CM-8722Z-3/5: Direct-drive double needle heavy-duty sewing machine with auto trimmer (big hook and straight knife)
CM-8752Z-3/5: Direct-drive double needle heavy-duty sewing machine with auto trimmer and split needle bar (big hook and straight knife)
CM-8452C-PT: Cutting and over locking integrated (straight knife)

Specifications: Stitch spec: Lock stitch
Max speed: 3000-4000rpm
Needle: PDX5 (#11-16)

双针机视频



CM-8452C CUTTING AND WRAPPING INTEGRATED DOUBLE NEEDLE LOCKSTITCH SEWING MACHINE

Function Characteristics:

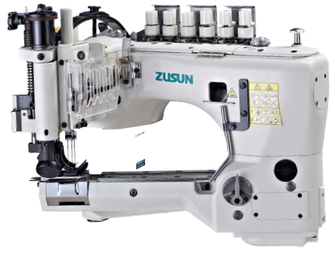
1.Cutting and over lock integrated: Save working procedure
2.Automation: Puller lifter, suction device
3.Suction device: Equipped with motor suction device

Usage:
Jacket, down Jackets, shirts, interlayer cloth, etc.

Specifications:
Stitch spec: Lockstitch
Max speed: 3000-4000rpm
Needle: DP×5 (#11-16)

Category :
CM-8452C-PT: Cutting and wrapping integrated (straight trimmer)

切包一体视频



CM-35800 HIGH-SPEED FEED-OFF-THE-ARM CHAINSTITCH SEWING MACHINE

Function Characteristics :

1.Suitable for thick fabric: Two or three needles can easily sewing 16 layers cloth.
2.Differential: Upper puller and differential feeding make sewing more smoothly
3.Automation::On the basis of direct drive increased automatic presser foot cylinder to achieve easy sewing.
4.Automatic fueling: Lower vibration and noise under high speed operation

More functions than the conventional model: direct-drive motor, pneumatic presser foot lifter

Category:
CM-35800DNU: Mechanical drive puller, differential feeding
CM-35800DRU:Mechanical drive puller, plain feeding
CM-35800DZ: Mechanical drive puller, differential or plain feeding with reversed teeth steel roller

Usage :
Adapt to jeans, casual pants, etc.

Specifications :
Stitch spec. Chain stitch
Max speed: 4500rpm
Needle: 130GS 080
Usual gauge sets: 9/32; Special gauge sets: 1/4
Motor: Direct-drive servo motor 600W

麦夹机视频



CM-361-BD DRIECT DRIVE INDUSTRIAL BLINDSTITCH SEWING MACHINE

Function Characteristic：
1. Industrial blindstitch: It has a cloth adjustable device which can be used for different thickness of fabric.
2. Yamato type: The 36x series correspond to yamato products, which are different from the appearance structure of the 101 (Treasure type), and the stability is strong and the puncture is significantly improved.
3. Automation: D3 has auto trimmer, auto needle positioning, auto presser foot lifter and computerised control functions.

Usage：
(CM-361 thick material) is more suitable: Cashmere coats blind stitch sewing.
(CM-362 thin material) is more suitable: Georgette and other extremely thin material use.
Apply to:Hemming cuffs,pants,shirts,gloves,socks,front and back of suits,etc,and suits various material such as cotton,wool,chemical fiber,etc.

Category:
CM-360 Industrial blindstitch sewing machine
CM-361 Industrial blindstitch sewing machine (thick material)
CM-360/361-BD Industrial blindstitch sewing machine (back-located drive motor)
CM-360/361-Q3D Industrial blindstitch sewing machine (pneumatic auto thread trimmer,auto needle positioning and auto presser foot lifter)
CM-360/361-QBD3 Industrial blindstitch sewing machine with back-located drive motor (pneumatic auto thread trimmer, auto needle positioning and auto presser foot lifter)

公司公众号



CM-364 COMPUTERISED DIFFERENTIAL POPULAR BLINDSTITCH MACHINE

Function Characteristic：
1.Material widely used: In possession of adjustable press fitting, suitable to do various materials in different thickness.
2. Differential:In possession of adjustable feed dog, effectively keeping the movement of fabric in synchronization, make the cloth in good condition.
3. Automation: Auto thread trimmer, auto orientation and auto presser foot lifter.

Category：
CM-364-QBD3 Industrial differential blindstitch sewing machine with back-located drive motor (pneumatic auto thread trimmer, auto needle positioning and auto presser foot lifter)
CM-364-BD Industrial differential blindstitch sewing machine with back-located drive motor

Specifications：
Stitch spec. Single thread chain stitch
Max speed: 1800 rpm/min
Stitch length: 3.2mm-8.5mm
Skip device: Skip 1 needle device (1:1, 2:1)
Needle: LWX6T 11#, 14#
Differential rate: 1.1-1.5
Motor: Clutch (4P/250W) motor or AC servo motor

Usage：
Fashion suits, skirts, trousers, pants, hemming cuffs, shirts, underwear,suits, etc.

364视频



CM-370-BD DIRECT DRIVE BELT LOOP BLINDSTITCH SEWING MACHINE (WIDTH-ADJUSTED)

Function Characteristic：
1.Trousers ears blindstitch: Sewn stitch is invisible on the surface of trouser ears, this machine is essential in production of superior business pants.
2.The left and right knife: The auto knife are fitted for edge trimming, by putting the scrap and leftover piece in use, ensure the width is consistent.
3.Width-adjusted:The width of cutting should be adjusted manually,fitting to process different width of trouser ears.
4.Synchronous feed:Design to equip with an advanced feed system,the machine would be able to feed smoothly and gently.
5.Auto Ironing :(Electric heating + assembled steam heating) directly to ironing forming of trousers ear semi-finished products, to guarantee tidy. (CM-370-T)

Category：
CM-370 Industrial belt loop blindstitch machine
CM-370-T Industrial belt loop blindstitch machine with auto ironing device
CM-370-BD Belt loop blindstitch machine back-located drive motor
CM-370-T-BD Industrial belt loop blindstitch machine back-located drive motor+auto ironing device

370 compare with 860
1. The width can be adjusted.
2. Partial thick cloth can be sewn.

Usage：
High-level: Exclusively for trousers, casual pants, skirts ears(applicable from 8-12mm).

370视频



CM-357-BD DIRECT DRIVE INDUSTRIAL TROUSERS WAIST BLINDSTITCH MACHINE

Function Characteristic：
1.Waist dedicated:Sewn stitch is invisible on the surface of trouser ears,This machine is essential in production of superior business pants.
2.Targeted adjustment:The device can be adjusted up and down to ensure that the trousers are not affected by the three layers of thorns.
3.Automation:Auto thread trimmer,auto needle positioning and auto presser foot lifter etc. (CM-357-QBD3)

Usage：
West trousers waist:For locking stitch, which can be used for sewing with thin fabric and the different thickness fabric.

Category：
CM-357 Industrial trousers waist blindstitch machine
CM-357-BD Industrial trousers waist blindstitch machine with back-located motor
CM-357-QBD3 Industrial trousers waist blindstitch machine with back-located motor with pneumatic auto thread trimmer,auto needle positioning and auto presser foot lifter

Specifications：
Stitch spec. single thread chain stitch
Max speed:1800 rpm/min
Stitch length:3.2mm-8.5mm
Skip device:None(1:1)
Needle:LWX6T 14#
Motor:Clutch (4P/250W) motor

357视频



CM-101-SD DIRECT DRIVE INDUSTRIAL BLINDSTITCH MACHINE

Function Characteristic：
1.Direct drive motor:Equipped with direct-drive motor, can be directly driven responsively.
2.Sewing stitch:Single looper, arc pendulum method,single thread chainstitch.
3.Sewing mode:For adoption of blindstitsch mode,the sewn stitch is invisible from the surface of fabric,which maintain the clothes much neater and more elegant.
4.Extra device:Auto thread trimmer,auto orientation and auto presser foot lifter,greatly improve the working efficiency.

Usage：
Widely used for hemming cuffs,pants,shirts,gloves,socks,front and back of suits,etc,and suits various material such as cotton ,wool,chemical fiber,etc. (Treasure type)

Specifications:
Stitch spec. Single thread chain stitch
Max speed:Max 1800 rpm/min
Stitch length: 3.2mm-8.5mm
Skip device:Skip 1 needle device(1:1,2:1)
Needle: LWX6T 9# 11# 14#
Motor:Clutch (4P/250W) motor or AC servo motor

Category: Treasure type
CM-101/H Industrial blindstitch machine
CM-101-QBD3 Computerised multi-function blindstitch machine with back-located drive motor (pneumatic auto thread trimmer,auto needle positioning and auto presser foot lifter)
CM-101-SD Direct drive industrial blindstitch machine

公司公众号



CM-1190 IDUSTRIAL FACE TACKING DOUBLE BLINDSTITCH MACHINE

Function Characteristic：
1.Double seam tacking:Felling the both inner-faces of materials with two independence plungers,the seams are invisible in both surface of mateials.
2.Stitch length selection:Tacking position can be selected freely from the edge of material.(Min.5mm)
3.Automation:Auto thread trimmer,auto orientation and auto presser foot lifter,greatly improve the working efficiency. (CM-1190-QBD3)
4.For sewing:Specially suited for tacking the bottoms of cashmere coats and tweed coats. (CM-1190H)

Category：
CM-1190/H Industrial face tacking double blindstitch machine
CM-1190-BD Industrial face tacking double blindstitch machine with back-located drive motor.
CM-1190H-QBD3 Industrial face tacking double blindstitch machine with back-located drive motor(pneumatic auto thread trimmer,auto needle positioning and auto presser foot lifter)

Specifications：
Stitch spec. single thread chain stitch
Max speed: 1800 rpm/min
Stitch length: 3.2mm-8.5mm
Lifting gear:Two independent automatic lifting gear wheels
Under the arm up and down:Automatic (effective length:60mm)
Minimum cylinder diameter: 220mm
Needle: LWX1669E LWX5T 16# thick material
Motor:Clutch (4P/250W) motor or AC servo motor

Usage：
General use for felling the bottoms of tweed coats and women's clothing, pants.。

1190视频



CM-1450 CRAWLER-TYPE BLINDSTITCH SEWING MACHINE

Function Characteristic：
1.Lower feeding:Crawler-type auxiliary feeding device, more smooth sewing operation, more stable synchronization.
2.Feed quantity:Adopt the infinitely variable speed, can control the speed of the track independently.

Usage：
Autumn and winter silk, warm underwear, close-fitting sports clothes.

Specifications：
Stitch spec. single thread chain stitch
Max speed: 2200 rpm/min
Stitch length: 3.2mm-8.5mm
Skip device:None(1:1)
Needle: LWX6T 14#

公司公众号



CM-140/1430 TUBULAR-TYPE BLINDSTITCH MACHINE

Function Characteristic：
1. Falling seam platform:Lifting the foot, the thick cloth when the cloth is easy to touch the needle.
2. Small diameter:Cylinder diameter minimum 60mm.
3. Feed crawler:More material flow when sewing.

Usage：
1.CM-140 For socks,gloves,cuffs of sleeves,etc,such small caliber things blindstitch.
2.CM-1430 It is suitable for blind sewing of knit wear,cotton and chemical fiber materials, especially for sewing diving dress made of neoprene,water-resistant dress,and surfing dress.

Category：
CM-140 Tubular-type blindstitch machine
CM-140-QBD3 Computerised tubular-type blindstitch machine with pneumatic auto thread trimmer,auto needle positioning and auto presser foot lifter
CM-1430 Tubular-type blindstitch machine for diving suit

1430视频

INDUSTRIAL BLIND STITCH

CM-500 DESK-TOP BLINDSTITCH MACHINE



Function Characteristic:
1.Built-in motors:Equipped with mini motor and unnecessary for table and bracket:used freely if fixed onside the work plate and connected electricity.
2.Blindstitch sewing:The single thread chain stitch hides itself so that we can not see it from the outside,which makes the cloths much neater and more elegant.

Usage :
Widely used for hemming cuffs,pants,shirts,gloves,socks,etc,and suits various material such as cotton,wool,chemical fiber etc.Especially for clothes monopolistic shops,dry cleaner and small scale production of clothes factories.<Suitable: store, family use>

Specifications :
Stitch spec. single thread chain stitch
Max speed:1200 rpm/min
Stitch length:4mm-8mm
Skip device:1:1,2:1
Needle:LWX6T 9# 11# 14#

Category :
CM-500-1:With skip
CM-500-3:None skip

500视频

Noted:Please indicate the iron shell motor (-T) or plastic shell motor when ordering.

CM-860-10 INDUSTRIAL TROUSERS EARS BLINDSTITCH SEWING MACHINE



Function Characteristic: :
1.Trousers ears blindstitch:Sewn stitch is invisible on the surface of trouser ears.
2.Auto edge trimming:The knife can put the scrap and leftover piece in use.
3.Feed dog:The fitted forward tooth ensure the feed smooth and stable even more.

Usage :
Exclusively used to the trouser ears blindstitch.
Width of finished product: 10mm

Specifications :
Stitch spec. Single thread chain stitch
Max speed: 1800 rpm/min
Stitch length: 5mm-7mm
Skip device:None (1:1)
Needle: LWX6T 14#
Motor:Clutch (4P/250W) motor

公司公众号

Industrial blindstitch sewing machine product instruction:

Model	3D	BD	BD2	BD3	Q3D	QBD3	SD
360	▲	★	▲	●	▲	★	★
361	×	★	▲	●	▲	★	★
364	▲	★	▲	●	▲	★	★
357	▲	★	▲	●	▲	★	★
370	×	★	×	×	×	×	★
101	▲	▲	●	●	▲	▲	★
1190	×	★	●	×	▲	▲	★
140	▲	▲	●	●	▲	▲	★
813	×	★	×	×	×	▲	★

The basic model is the warehouse regular stock, which can cater the quantity demand of sales.
" ★" is the main recommended products.The company will prepare the relevant stock according to the actual sales situation.

"★" It is the main recommended products.
"▲" It is Customized products,the customization period is 3-15 days.
"●" It is Special customized products,the customization period is 30-60 days.(Minimize the promotion of such products)
"×" None production.
"3D" Electric auto thread trimmer,auto needle positioning, auto presser foot lifter.
"BD" Back-located drive
"Bd2" Back-located drive (Auto thread trimmer,auto needle positioning)
"Bd3" Back-located drive (Auto thread trimmer,auto needle positioning,auto presser foot lifter)
"Q3D" Pneumatic function(Auto thread trimmer,auto needle positioning,auto presser foot lifter)
"QBD3" Back-located drive,pneumatic function(Auto thread trimmer,auto needle positioning,auto presser foot lifter)
"T" The automatic ironing device is dedicated to the CM-370 series. (Need to customize,the period is 3-15 days)

JEANS AUTOMATIC SEWING EQUIPMENT

CM-9588 HIGH-SPEED MULTI-FUNCTION FEED-OFF-THE-ARM MACHINE SERIES



Function Characteristic :
1.Special parts:Key parts with GIC high hardness coating process,extend the mahcine life.
2.Steel structure table&stable:Steel structure stand and table with wheels,convenient for moving the machine,performing steadily,low noise,low vibration.
3.Automation:Auto presser lifter,Auto Pneumatic puller foot lifter ,needle cooler,Auto thread trimmer,inhalation of thread.
4.Puller:Select to Built-in pullers and crawler-type pullers, synchronizing to the machine,the line will run smoothly. Crawler-type pullers, both of thin material and thick material, More applicability.(MPF/EPF)
5.Automatic refueling:Lubricating system:
a. Spatter lubricating in machine base.
b.Auto lubricating of the upper shaft.(Already obtained the invention patent, the patent no.:ZL20131054960.3)

Comparison	Common 927/928	Auto 9588
Special parts	Common parts	Import parts
Automation	No	Three automatic functions
Refueling system	Spatter lubricating	Auto circulation
Speed	3200rpm	4300rpm

9588视频

Category :
CM-9578-PLA/CV-T-MH Two needles (mechanical direct drive puller)
CM-9588L-PLA/CV-T-MH Three needles (thin material mechanical direct drive puller)
CM-9588L-MPF/CV-T-MH Three needles (thin material pneumatic control belt puller)
CM-9588-PL/CV-T-MH Three needles (mechanical direct drive puller)
CM-9588XH-PL/CV-T-MH Three needles (thick material mechanical direct drive puller)
CM-9588XH-MPF/CV-T-MH Three needles (thick material pneumatic belt control puller)
CM-9588XH-MPF/CV-T-MS Three needles (thick material pneumatic belt control puller)

Effect:
Automatic refueling mode can help to incrrease speed by 1000 rounds compared with ordinary buried folder car, and improve the yield by 35% compared withthe same type of products.

Specifications :

Sewing process	3-needle chain stitch
Maximum sewing speed	4300 rpm
Machine needle	TVx5#14/#18/#21
The number of needles	Three Needle
Stitch length	Optional (G9/32 H5/16 K3/8 L1/2)
Feeding quantity	2.6mm-4.8mm
Thread cutting	Automatic
Presser	Automatic
Needle cooling device	Standard equipment
Refuelingmode	Automatic
Motor	Taiwan HOHSING servo motor
Debris collecting device	Standard equipment
Machine size	1510x 1310x 1100mm (LxWxH)
Weight	140kg

CM-9688 HIGH-SPEED FULL-FUNCTION FEED-OFF-THE-ARM MACHINE SERIES



Function Characteristic :
1.Key parts:Key parts with GIC high hardness coating process,extend the mahcine life.
2.Steel structure table&stand :Steel structure stand and table with wheels,convenient for moving the machine,performing steadily,low noise,low bibration.
3.Automation:auto presser foot lifter, pneumatic puller ,needle cooler,silicone box thread cooler, Auto thread trimmer of inhalation of thread.
4.Automatic refueling:To design the automatic oil supply system for circulating oil filtration and cooling.
5.Auto presser:To design the automatic adjustment presser lifter and ancillary feeding device.
6.Pullers:Adopt belt pneumatic control puller,The external gearbox is of infinite speed adjustment.

9688Compare with 9588

1. Appearance design:Refer to the design appearance of German industrial machine.
2. Automatic refueling:The upper and lower shafts are supplied with oil, which guarantees the lubrication of parts.
3. Sinking tank:To avoid high speed pressure resulting in oil leakage, oil cooling, large storage.

Category:
CM-9688-PF/CV-T/MH Three neeedles high-speed full-function feed-off-arm machine
CM-9688XH-PF/CV-DPC-T Three neeedles high-speed full-function feed-off-arm machine

Specifications :

Sewing process	3-needle chain stitch
Maximum sewing speed	5000 rpm
Machine needle	TVx5#21
The number of needles	Three Needle
Stitch length	Optional (G9/32 H5/16 K3/8 L1/2)
Feeding quantity	2.6mm-4.8mm
Thread cutting	Automatic
Presser	Automatic
Needle cooling device	Standard equipment
Refuelingmode	Automatic
Motor	Taiwan HOHSING servo motor
Debris collecting device	Standard equipment
Machine size	1510x 1310x 1100mm (LxWxH)
Weight	140kg

9688视频



CM-001G-V5 AUTOMATIC FOLDING & HEATING POCKET MACHINE WITH FAST-REPLACING MOULD DEVICE

Function Characteristic: :

1.Two heating head:Two thermostats control the temperature of folding and heating,PLC system can set the recycling time.Steam is unnecessary,purely heat up by electricity.
2.Double workstations:Applicable to 2 workers operating simultaneously.
3.Folding technology:Advanced technique of pocket angles folding makes the angles invisible.
4.Efficiency:3200pcs of pockets (1600 pairs of pants) can be done per day per worker (8 working hours)
5.Size range:Maximum sizes are up to 250mm*250mm(customized)
6.Mould customization:Simple making and low cost for pocket opening mould, various materials can be conducted due to your specific demands.
7.Folding:Round and square pockets can be done up to perfect quality
8.Fast-replacing mould:Mould replacement is simple and quick,within5-10 minutes finished,ensure the maximum output of products, improve quality.
9.Automation:Instead of skilled workers,no foundation can operate.

Usage :
Applicable pocket of jeans,leisure clothes,shirt and etc automatic folding&heating pocket machine.

V6 Compare with V5(updated type)

1.Steam and electric both can use: Steam and electricity can be used at the same time; also can choose to use it separately.
2.Strong applicability: Both knitted and woven materials can be folding &heating

V-5视频



CM-3883PL-DK AUTOMATIC POCKET MOUTH CURLING MACHINE

Function Characteristic:

1.Automation:No curling edge exposed ,and the width of curling edge can adjustable,needle gauge can replace 1/8,1/4,3/8 etc.
2.Efficiency:The efficiency is increased by triple times compared with the traditional procedure, and 2 labors can be saved.Automatic pocket mouth-curling machine can process 8000 pockets per 10 hours
3. Cost performance: Suppose average monthly wage is 3000RMB, 3000*12*2=72000RMB can be saved each year.
4.Automation:Instead of skilled workers easy operation, simple training can be operated, multi processes sewing at one time

Usage :
Applicabel pocket of jeans casual pants.

Specifications :
Sewing process:Curling pocket
Max speed:4000rpm
Standard needle gauge:1/4"(6.4mm)
Stitch length:1.4mm-4mm
Needle:TVX7
Curling width : adjustable
Machine size:1062*1000*1240mm(L*W*H)
Machine weight:190KG

袋口机视频



CM-E1010CH MULTIFUNCTION PATTERN MACHINE SERIES

Function Characteristic:

1.Strong stability: Original Mitsubishi machine head and control box, modification and optimization, the function perfect combination
2.Telescopic presser: To avoid shifting of the trademark.
3.Simple operation: Touch screen, can easily design any pattern according to graphic instructions.
4.Multi-purpose: Within 10cm*10cm pattern can be changed
5.Automation:Instead of skilled workers, easy operation,simple training can be operated , improve quality.

CM-E1010DH

Usage:
Leather mark,soft label, decoration, the quality of leather goods can be improved.

Specifications :
Sewing speed:Max speed 2700rpm
Needle:DPX5/DPX17
Pattern data storage:999 pcs
Refueling mode:Minimum oil
Language:Chinese and English

贴牌机视频



CM-G2516TD MULTI-FUNCTIONAL AUTOMATIC POCKET ATTACHING MACHINE

Function Characteristic:

1.Automation:Automatic sewing ,automatic feeding ,automatic collection,automatic trimming
2.Functionalized:The stitch forms and sewing patterns on the pockets can be chosen and set.
3.Double thread:Double needle design, automatic change thread(CM-G2516ZD2)
4.High efficiency:Matched with the folding and heating pocket machine,1000 pairs of pants (2000pcs back pockets) are workable per day per person(8 working hours)
5.Sewing size:The maximum sizes for back pockets are 250-250mm
6.Stability:Mitsubishi original head and electronic control ,add modification, optimize function, perfect combination
7.Automation:Instead of skilled workers, easy operation,simple training can be operated improve quality

Usage :
Applicable jeans, casual pants back pocket bagging process,replacing press plate can also be used for ordinary pattern machine

Specifications :
Sewing Speed:Max 2700rpm
Needle:DPX5/DPX17
Pattern datastorage:999pcs
Oiling:Minimum oil
Language:Chinese and English

贴袋机视频



CM-G1010MJ MULTI -FUNCTIONAL AUTOMATIC PLACKET SETTING MACHINE

Function Characteristic:

1.Stability:Mitsubishi original head and electronic control ,add modification, optimize function, perfect combination
2.Automation:Automatic sewing ,automatic feeding ,automatic collection, automatic trimming
3.Needle gauge:The stitch length of each stitch form can be set up on your own will
4.Simplify:Sewing pattern in "J" type can be set by tapping the touchable screen,catering to all kinds of garments
5. Efficiency: Due to the complexity of the sewing patterns,3500 pairs of pants can be done per day per person (8 working hours)
6.Sewing size:The maximum sizes can reach 258*130mm
7.Automation:Instead of skilled workers ,easy operation,simple training can be operated, improve quality

Usage :
Applicable to the placket sewing in "J"type of denim pants,casual clothing,and work uniforms.

Specifications: :
Sewing Speed:Max 2700rpm
Needle:DPX5/DPX17
Pattern datastorage:999pcs
Oiling:Minimum oil
Language:Chinese and English

门襟机视频



CM-63950-D4 FULLY AUTOMATIC HEMMING ON TROUSER BOTTOMS AND SLEEVES MACHINE

Comparison common hemming on trouser bottoms and sleeves machine:

1.Simple operation:no need skilled workers, simple training can work
2.Work efficiency:Efficiency promote 35% no pause in sewing
3.Synchronous motor:Feeding of stepping motor in upper and lower pullers, avoid machine overweight, flexible needle stitch control
4.Comparison common machine:Automatic sewing automatic tensioning wheel automatic flanging
5. Reinforcement function: After sewing qualified dense needle to prevent washing off thread

Specifications:
Sewing Speed:Max 4000rpm
Barrel bottom diameter:25CM
Neddle:Locktitch DPX5 Chainstitch DVX57
Feeding mode:Compound feeding method of upper and lower roller puller and needle

Usage :
Applicable Jeans, casual pants, bottom of a trouser sewing。

Category :
63950-D4(Full automatic)

全自动视频

CM-300 FULL AUTOMATIC HEM SEWING MACHINE



DESCRIPTION:

An electronically controlled workstation for hemming circular shirt bottoms. This unit incorporates a two-needle coverstitch sewing head with an optional left-hand knife with electro-pneumatic expansion rollers for size control, a state-of-the-art edge guiding system, a fabric folding system, and an automatic stacker

- T-Shirts may be tubular or with side seams
- Patented Serial Bus Control System
- T-Shirt may be hemmed first or last operation
- Tandem operation
- Automatic size control
- Perfectly aligned oversew
- Electronic active edge guiding system
- 100% cotton thread max RPM

300视频

CM-342 AUTOMATIC PLATFORM TYPE HEM AND CUFFS STITCHING MACHINE



DESCRIPTION:

An electronically controlled workstation consisting of a conveyorized downturn.
Hemming apparatus with two-or-three needle bottom and/or top coverstitch.
Sewing head,electronic motor,automatic edge trim and cut apart,and self-contained waste disposal.

- Patented Serial Bus Control System
- DC electronic motor & controls
- Reliable edge trimmer
- Fold-in-half & stack or stack only
- Stacker & return conveyor for bottom hemming available
- Optional imitation cuff attachment (patented)

342视频

CM-343 SPORTS PANTS FULL AUTOMATIC UPPER ELASTIC



DESCRIPTION:

An automatic workstation for sewing circular rib knit bottom bands on sweat shirts.This unit incorporates a cylinder arm overlock sewing head with vacuum thread trimmer,electronic controls,dual electronic active edge guiding system for band and body,and pneumatic expansion rollres with automatic stacker.

- DC electronic motor & microprocessor controls
- Tandem operation
- Reduces ergonomic risk
- Minimizes fabric waste
- Dual electronic active guiding system for band & body
- Automatic stack
- Increased production
- Piece counter

343视频

CM-346 AUTOMATIC MULTI NEEDLE MACHINE



DESCRIPTION:

An electro-pneumatic clran finish waistband station consisting of a multi-needie.
Sewing machine,motor,stand,soiral elastic guide,pneumatic knife(for cut apart).
And variable speed conveyor with electronic metering device and fold-in-halfStacker.

- Deskills difficult operation
- Auto start-stop
- Automatic stacker
- Parts ready for next operation
- DC electronic motor & microprocessor controls
- Electronic elastic metering
- Piece counter

346视频

CM-12-P BUTTON ROTATING MACHINE



Usage :
High-precision automatic shearing system,using ordinary sewing thread,adjustable variety knotting, more orderly and solid,can be round about 1200 each hour.

Specifications :
Size:430*360*360mm
Thickness:1-20m/m Height:1-25m/m Weight:20KG
Gas consumption:0.321/min
Power:110V-240V
Frequency:50/60HZ

公众号

CM-188-A/C AUTOMATIC BUTTON MACHINE



Usage :
Jeans, casual pants, bags, leather goods, shoes, handicraft decorations, etc.

Performance characteristics

1. Energy saving. high fficiency, stabilty, wide applicable scope, the operation is simple.
2. Applies to clothing, shoes, leather goods, stationery. and other snap button, rivet, jeans button, mouth nail riveting.
3. The machine adopts computer contol and touch screen man machine page operation, more stable performance.
4. Buckle up and down automatically feed, foot switch contral at the same6 times ltime, the rapid adjustment of the buttonholefaster than! human, so as to improve the yield and quality.

Technical parameters

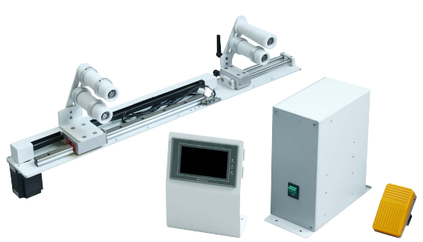
Voltage AC220 50Hz
Speed 3000rps
Power 750W
Air pressure 3-6Pa

Button applicable range

Outer diameter: Ø12-Ø20mm Outer diameter:Ø9-Ø11mm
Thickness:1.5- 5mm Thickness:0.2-1.5mm

188视频

CM-100 AUTOMATIC EXPANSION DEVICE



Automatic expansion device

Usage :
Applicable multi needle machine, elastic hemming machine

Function Characteristic:
Automatic elastic expansion
Ensure consistent length
Length can be adjusted

公众号

CM-438D-SK3 AUTOMATIC BUTTON ATTACHING SEWING MACHINE



Function Characteristic:
1. High Efficient: Comparison common button attaching machine efficency higer 2-3 times.Achieved high efficiency easy sewing.
2.High speed:Simplify change the button and finish the debugging within few minutes
3.Intelligent :With mistake point out and give solution,button attaching speed can adjustable.
4.Stability:Autonomous PLC type single chip microcomputer control,the first origin creation stepper motor button attaching,speed can adjustable,smooth, fast and durable
5.Cost performance:Manipulator button attaching efficeny increase by 3 times,use this product for 3 months,can earn the cost
6.Upgrade version:System signal instead of head induction,reliability is greatly improved
7.Universal property:This device can match any kind of computer button attaching machine

Specifications:
Sewing method:Single needle sewing
Sewing speed:Max speed 2700rpm
Button diameter:Standard 8-28mm
Button thickness:1.8-5mm
Needle:DPX17#12
Motor:550W direct drive type or AC servo motor
Remarks:Single button attaching type is SK

送扣视频

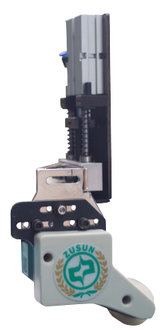
CM-EPF/V BELT-TYPE ELECTRONIC PULLER



Function Characteristic:
1.Electronic control power supply voltage:wide voltage input AC100V-240V50HZ/60HZ
2.Stepper motor secification :60/double phase four thread
3.Stepper motor torque :3.5N.m
4.Solenoid valve operating voltage :24V
5.Auxiliary tug bandwidth :17mm
6.Standard working pressure: 0.5MPa

EPF视频

CM-EPL MULTIFUNCTIONAL ELECTRONIC PULLER



1.Usage:
Applicable to all knids of sewing materials, 3 modes off choice
a.Template machine mode
b.Light material and medium material mode
c.Medium heavy material mode
2.Synchronous accuracy
With high-precision synchronous positioning mode,needle positioning mode
3.High torque,sewing machine speed can reach to 5000 rpm
4.Roller assembly lifting up and down,delay can be chosen
5.Pressure lift driving mode : a.Cylinder mode b.Electromagnet mode
6.Multi-purpose installation,can install different machine model

Features:
input voltage width AC100-2400/50HZ/60HZ.High output torque the roller assembly adopts imported original,moving up and down smoothly,no lag phenomenon.

EPL视频